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Möhlstrasse 37  
W-8000 München 80(DE)(54) **Electroplated steel sheet having a plurality of coatings, excellent in workability, corrosion resistance and water-resistant paint adhesivity.****EP 0 406 579 A3**

(57) An electroplated steel sheet having a plurality of coatings, excellent in workability, corrosion resistance and water-resistant paint adhesivity, which comprises:

an iron-chromium-zinc alloy coating as a lower layer, having a coating weight of from 0.1 to 40 g/m<sup>2</sup> per side, formed on the surface of a steel sheet, consisting essentially of:

iron : from 3 to under 15 wt.%,

chromium : from 0.1 to 1 wt.%, and

the balance being zinc and incidental impurities;

another iron-chromium-zinc alloy coating as an intermediate layer, having a coating weight of from 20 to

59.9 g/m<sup>2</sup> per side, formed on the iron-chromium-zinc alloy coating as the lower layer, consisting essentially of:

iron : from 10 to 40 wt.%,

chromium : from over 1 to under 30 wt.%,

and

the balance being zinc and incidental impurities;

and a chromating coating as an upper layer, formed on the another iron-chromium-zinc alloy coating as the intermediate layer, which comprises a metallic chromium film and a hydrated chromium oxide film, each having a coating weight of at least 5 mg/m<sup>2</sup> per side.



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